RAISE3D

PIONEERING FLEXIBLE MANUFACTURING

About Us

Raise3D has become a global leader in manufacturing precise and reliable 3D printers, with headquarters in th e U.S.A., China, and the Netherlands.

Raise3D printers have enjoyed an award winning legacy including:"**3D Printer of the Year**" award from international tech authority Make magazine (along with the annual cover). All3DP, the largest global 3D printing evaluation organization, awarded Raise3D "**Best 3D Printer**" and "**Best Large Format 3D Printer**".

In addition to designing and manufacturing 3D printers used by many of the world's biggest companies, Raise3D also develops powerful slicing software (ideaMaker), an enterprise level cloud-based print management platform (RaiseCloud), and professional consulting services and technologies that result in a one-stop flexible manufacturing solution for our customers.

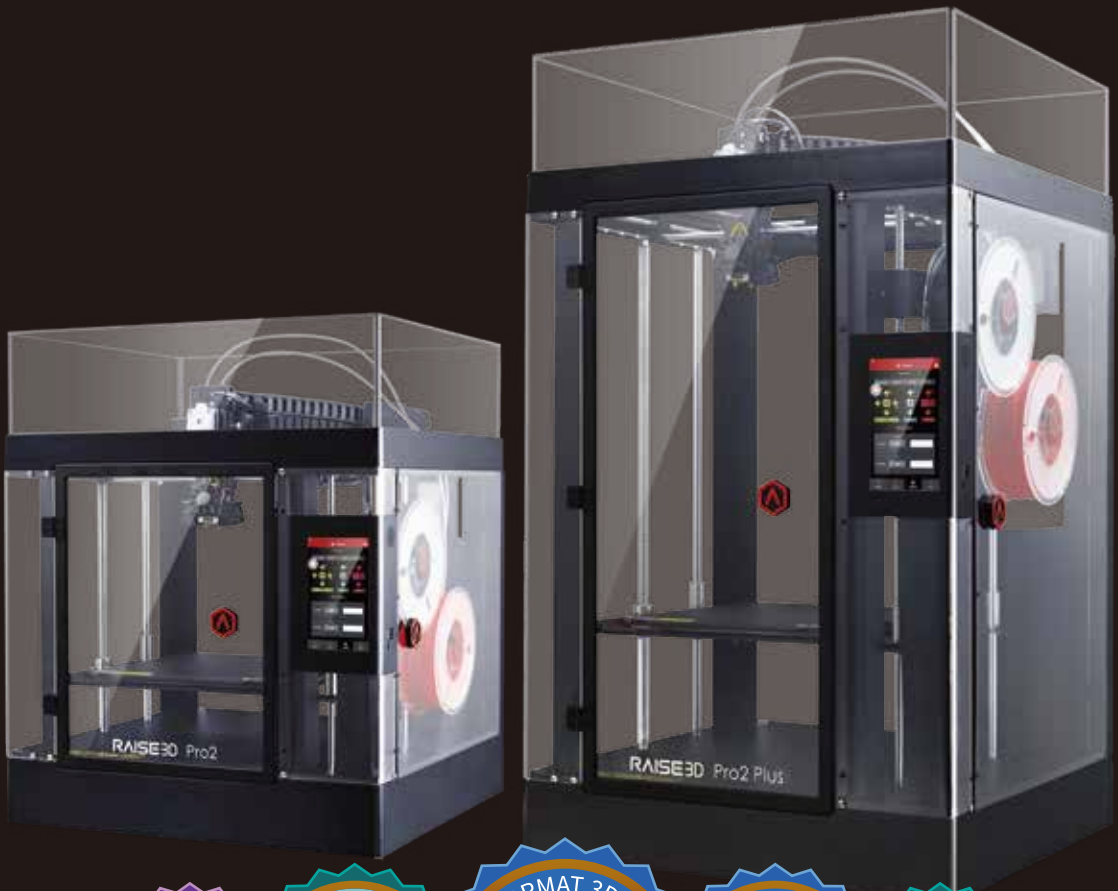| Pro2 Series	E2	ideaMaker	RaiseAcademy	RaiseCloud
(Page 5)	(Page 21)	(Page 31)	(Page 34)	(Page 35)

2017 | 2018 | 2019

Award-Winning Legacy

Best Large 3D Printer 2018
RAISE3D N2 PLUS

PROSUMER 2018

2019 DIGITAL FABRICATION GUIDE
Make:
Best Large Format
Pro2

BEST LARGE FORMAT 3D PRINTER 2019
All3DP
Raise3D Pro2 Plus

EDITOR'S CHOICE 2018
All3DP
Raise3D Pro2 Plus

Make:
BEST OVERALL
N2
Raise3D

Make:
BEST LARGE FORMAT
N2
Raise3D

"With upgrades to please everyone from the extruder savvy to the fume conscious, the Pro2 is as close to set-it-and-forget-it as we've seen in a top level machine."

Kelly Egan
Make Magazine

"The Pro2 is the best-in-class and possibly the best 3D printer on the market."

Sam Westin
Total 3D Printing

"The build quality of the Raise3D is outstanding, the screen a joy to work with - it's a huge step forward in usability."

Anatol Locker
All3DP

Pro2 Series 3D Printer
Imagine New Possibilities

Industrial grade printers ready to integrate print factories,
24/7 production capability and customized parts on demand.

Electronic Driven, Dual Extrusion with Retracting Hot Ends;
4× Increased torque performance

Massive Build Volume

0.01mm Layer Height

Camera / HEPA Air Filtration

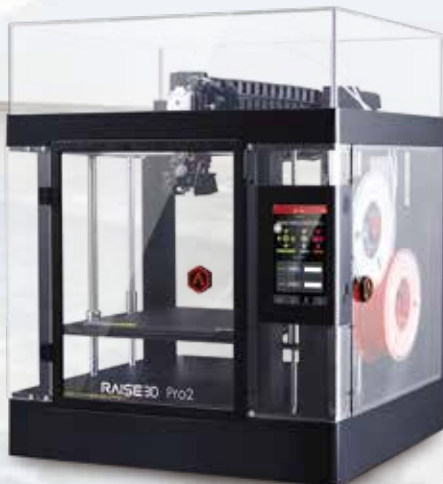Diverse Filament Compatibility（Up to 300°C）

32 Bit Motion Control Board

7-inch Touch Screen

Resume Print after Power Loss
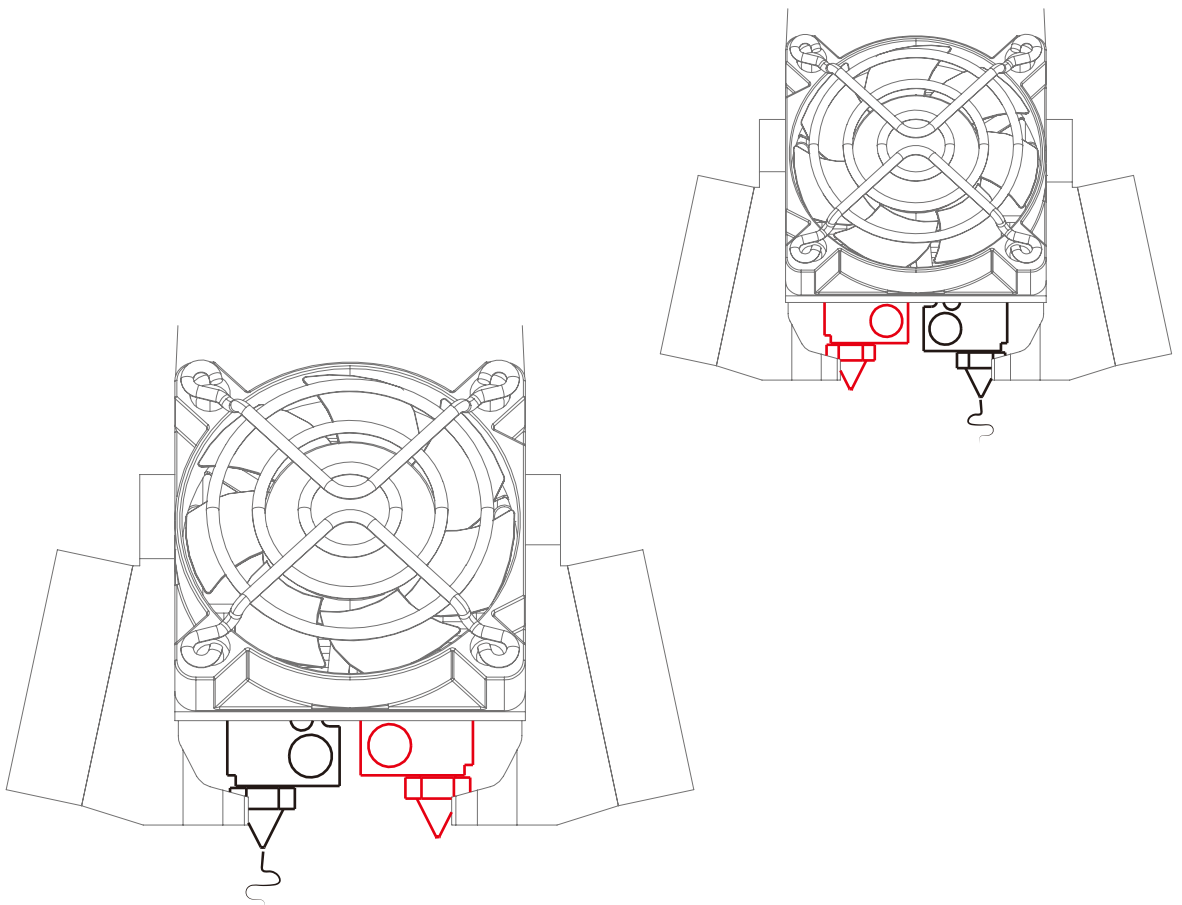or Filament Outage

Wireless Compatibility

Pro2
12"×12"×11.8"

Pro2 Plus
12"×12"×23.8"

Electronic Driven
# Dual Extrusion
with Retracting Hot Ends

Prints complex mechanical parts
Supports a variety of multi-material prints
Improves print speed

· High repeatability (<0.005 m, 5 micron)
· Lightning speed (<1 second switching time)
· 1.5 mm lifting distance, compatible with flexible filaments
· High reliability (tested >100,000 times)

11.8 inch / 300 mm

Pro2

12 inch / 305 mm

12 inch / 305 mm

23.8 inch / 605 mm

Pro2 Plus

12 inch / 305 mm
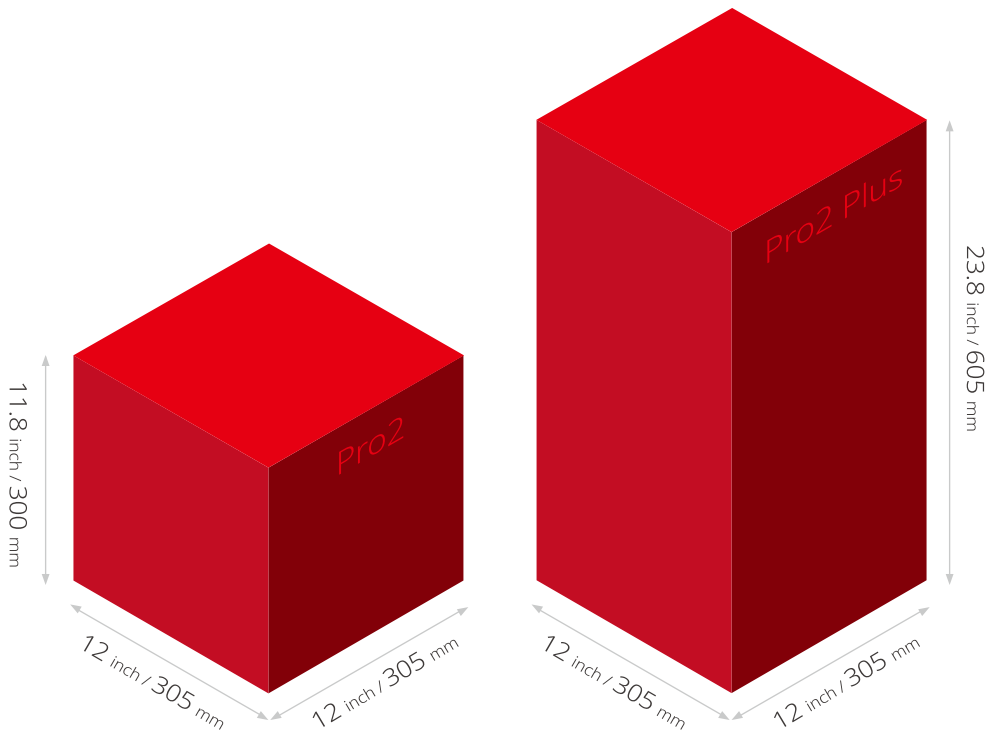
12 inch / 305 mm

Think Bigger

Up to

12 × 12 × 23.8 inch
305 × 305 × 605 mm

24/7 Reliability - Multiple Fail-Safe Systems - Industrial Grade Components

Capable of Printing a Variety of Filaments up to 300°C

PLA	ABS	HIPS
PC	TPU	TPE
NYLON	PETG	ASA
PP	PVA	
Glass Fiber Infused		
Carbon Fiber Infused		
Metal Fill		
Wood Fill		

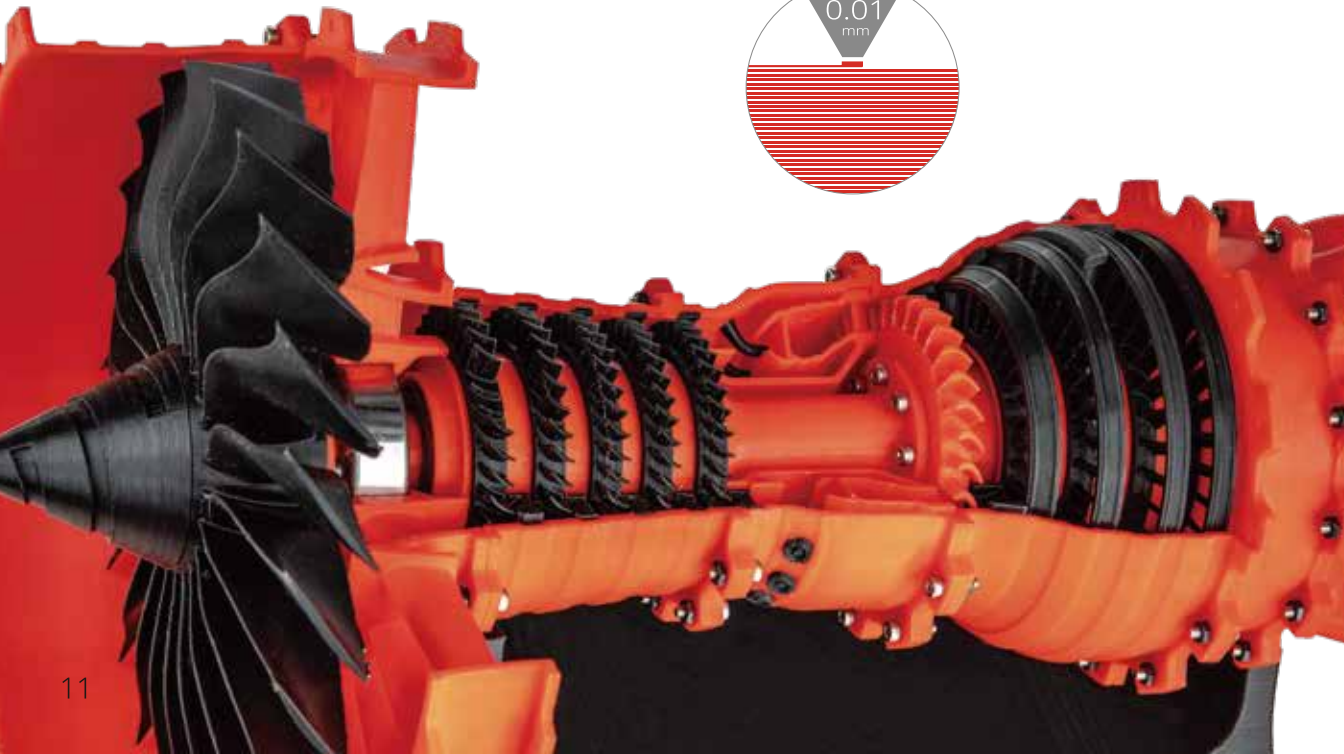# High Resolution

Unique motion system for
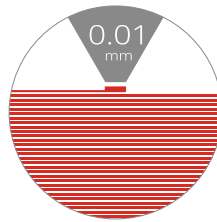## superior part quality and resolution

Interchangeable nozzles:
0.2 mm nozzle for finer X/Y detail

Precise positioning:
0.78125 micron positioning resolution on X/Y axis

Unmatched layer resolution:
0.01 mm layer thickness

0.01
mm

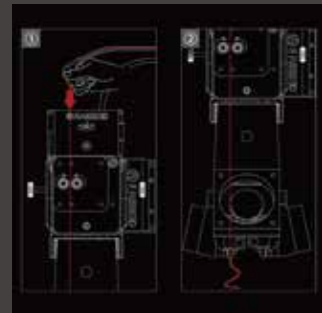# Intuitive User Experience

Visual Interface / Rapid Reviewing
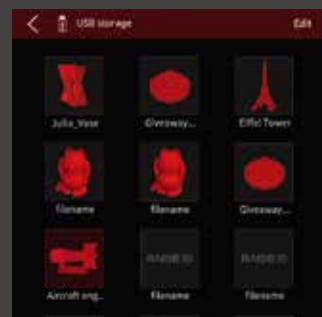Visual Print Progress / Full Adjustment Control

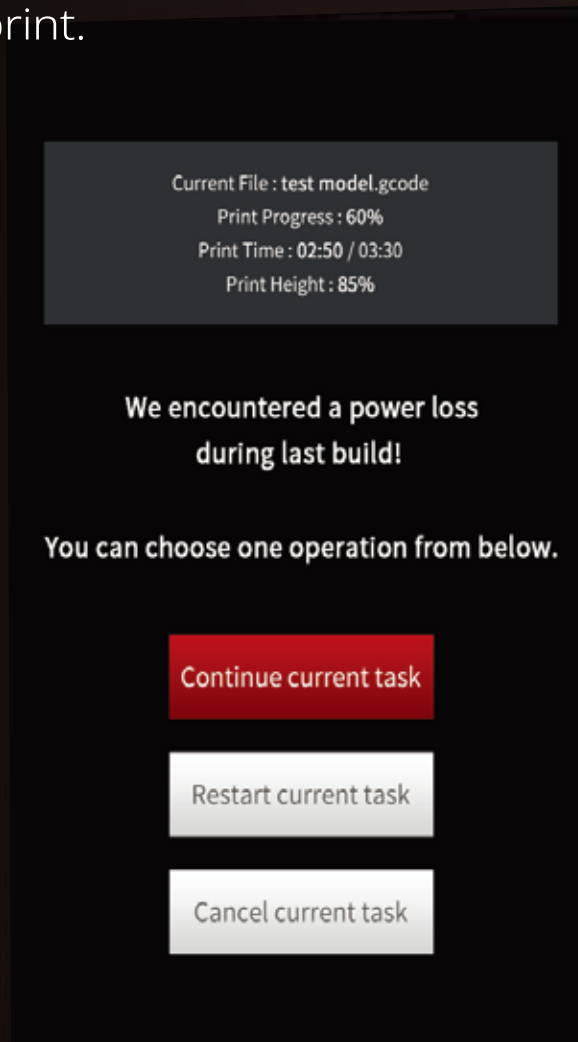## 7-inch Touch Screen

Integrated Setting Control

On-screen Assistance

Visual Model Selection

Second Generation Power Loss Resuming

Never lose a print.

Current File : test model.gcode
Print Progress : 60%
Print Time : 02:50 / 03:30
Print Height : 85%

We encountered a power loss during last build!

You can choose one operation from below.

Continue current task

Restart current task

Cancel current task

Effortless, dependable, and accurate
with optical run-out sensors and end stops.

New Extruder with Filament Run-out Sensor

Better grip
Dual gear driven

No slipping
4× increased torque performance

Worry free prints
Optical run-out sensor
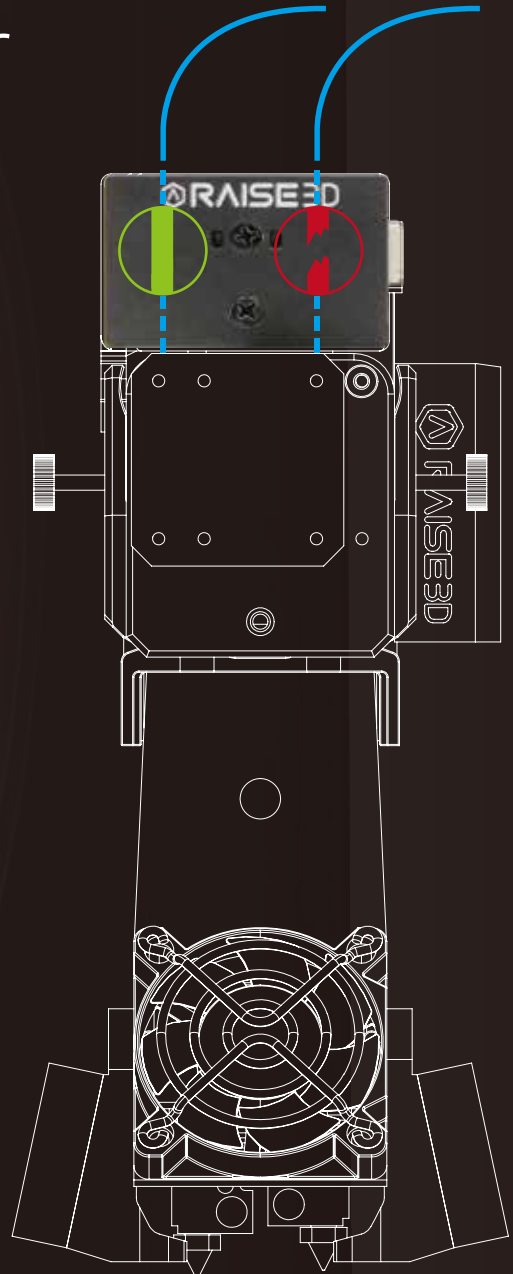
Next Generation Motion Controller
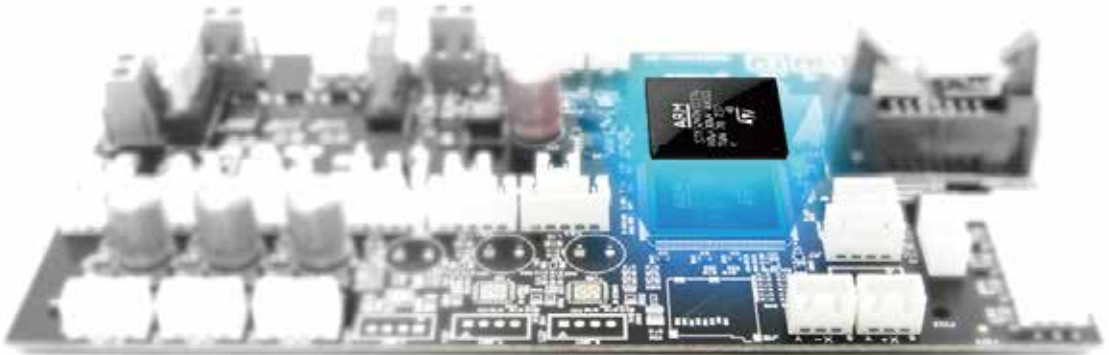
· 400MHz ARM Cortex-M7 32bit RISC FPU

· Industrial grade components

· Stand-alone motor driver

· 256 micro-steps driver system

Best in class reliability
Precise voltage control
Silky smooth movement
Superior thermal performance

Remote User Interface

Access - Monitor - Control

Operate efficiently with ideaMaker by connecting wirelessly to your Pro2 Series Printer.

Wireless Upload
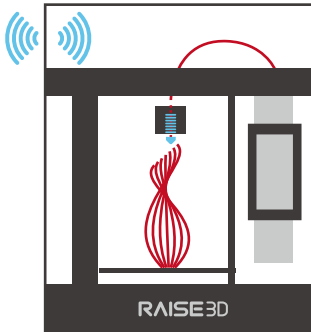
Wireless Control

Wireless Monitoring

HEPA Air Filtration

Workspace friendly.
Designed to silently remove nano-particles.

Build Plate System

Excellent warping prevention
Even heat distribution
Longer lifetime
Easy to remove

· Aerospace grade material
· High temperature silicone heating bed
· Magnetically-held aluminium bed
· Improved 4+9 points lock system

More Features

- Built-in camera
- State of the art extruder system
- Improved factory calibration
- High quality optical end stops
- Software controlled active cooling fan
- Advanced hot end

ITEM	Pro2		Pro2 Plus	
CONSTRUCTION	Build Volume (W×D×H)			
	Single Extrusion Print	Dual Extrusion Print	Single Extrusion Print	Dual Extrusion Print
	12×12×11.8 inch 305×305×300 mm	11×12×11.8 inch 280×305×300 mm	12×12×23.8 inch 305×305×605 mm	11×12×23.8 inch 280×305×605 mm
	Machine Size (W×D×H)			
	24.4×23.2×29.9 inch 620×590×760 mm		24.4×23.2×43.5 inch 620×590×1105 mm	

ELECTRICAL

Power Supply Input	100-240 V AC, 50/60 Hz 230 V @ 3.3 A
Power Supply Output	24 V DC, 600 W

PRINTER

Print Technology	FFF
Print Head	Dual-head with electronic lifting system
Filament Diameter	1.75 mm
XYZ Step Size	0.78125, 0.78125, 0.078125 micron
Print Head Travel Speed	30-150 mm/s
Build Plate	Heated aluminum build plate with magnetic holding
Max Build Plate Temperature	110 ºC
Heated Bed Material	Silicone
Build Plate Leveling	Pre-calibrated leveling
Supported Materials	PLA/ ABS/ HIPS/ PC/ TPU/ TPE/ NYLON/ PETG/ ASA/ PP/ PVA/ Glass Fiber Infused/ Carbon Fiber Infused/ Metal Fill/ Wood Fill
Nozzle Diameter	0.4 mm (Default), 0.2/ 0.6/ 0.8/ 1.0 mm (Available)
Max Nozzle Temperature	300 ºC
Connectivity	Wi-Fi, LAN, USB port, Live camera
Noise Emission (Acoustic)	<50 dB(A) when building
Operating Ambient Temperature	15-30 °C, 10-90% RH non-condensing
Storage Temperature	-25 to 55 °C, 10-90% RH non-condensing
Technical Certifications	CB, CE, FCC, RoHS
Filter	HEPA filter with activated charcoal

SOFTWARE

Slicing Software	ideaMaker
Supported File Types	STL/ OBJ/ 3MF
Supported OS	Windows/ macOS/ Linux
Machine Code Type	GCODE

PRINTER CONTROLLER

User Interface	7-inch Touch Screen
Network	Wi-Fi, Ethernet
Resume Print after Power Outage	Firmware recording, no need for battery installation.
Screen Resolution	1024*600
Motion Controller	Atmel ARM Cortex-M7 400MHz FPU
Logic Controller	Freescale i.MX6, Quad core 1Ghz ARM processor
Memory	1GB
Onboard Flash	8GB
OS	Embedded Linux
Ports	USB 2.0*2, Ethernet*1

E2 3D Printer

Precise, Reliable, and Affordable

An easy-to-use, durable desktop 3D printer ready to increase precision standards, scale production, and add a powerful new manufacturing resource.

Mirror Mode	Duplication Mode	Auto Bed Leveling	Industry First Video-Assisted Offset Calibration System
Safety Features	Power Saving Button	Flexible Build Plate	Variety of Material Compatibility

IDEX (Independent Dual Extruders)
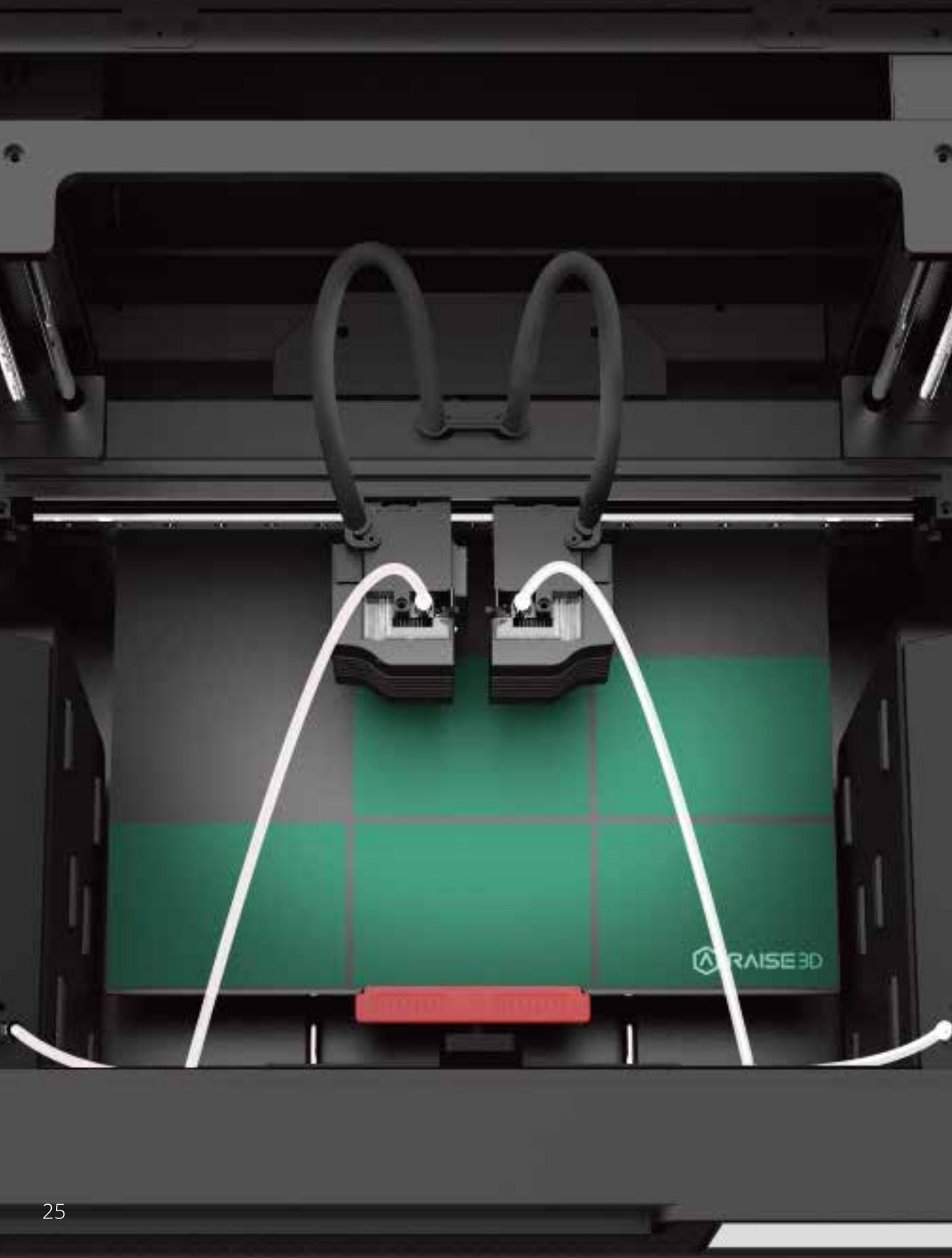## Multiple Prints Simultaneously

Mirror Mode

Produce 3D models and their inverse simultaneously, increasing productivity and reducing print time.

Duplication Mode

Use both extruders in synchronized printing,
doubling production capabilities.

Auto Bed Leveling

Confirms the printing platform is level whenever preparing to print. ABL maintains the distance between the print nozzles and bed, creating a uniform build area.
Improves bed adhesion and print quality by allowing the extruder to adjust to even minor surface contour changes.
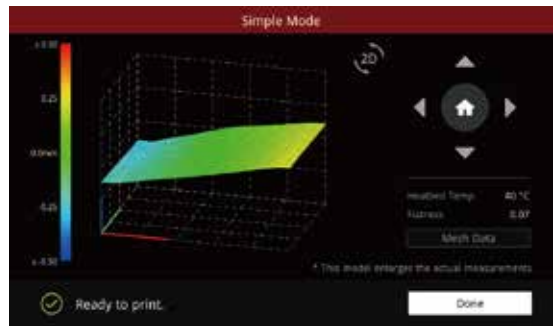
Industry First Video-Assisted Offset Calibration System

Spend less time calibrating and more time printing.

Safety Features

Opening a door is detected automatically, immediately pausing the print and keeping users safe.

Power Saving Button

Turn off the RaiseTouch and LED lights to save energy and print throughout the night.

Flexible Build Plate

Easily remove prints from the flexible build plate while minimizing potential print damage to quickly return to printing.
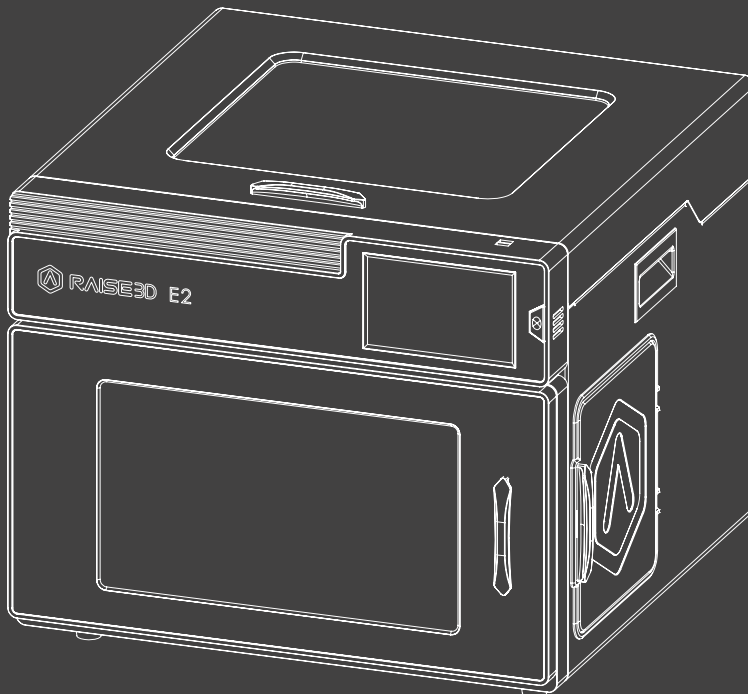

Variety of Material Compatibility

Shortened feed paths greatly enhances the printing capability for soft materials like TPU.

More
Features

- Power Loss Recovery
- Filament Run-out Sensor
- Remote Video Monitoring
- HEPA Air Filtration
- Remote User Interface
- 7-inch Touch Screen
- Capable of Printing a Variety of Filaments up to 300°C

ITEM	E2	
CONSTRUCTION	Build Volume (W×D×H)	
	Single Extruder Print	Dual Extruder Print
	13×9.4×9.4 inch / 330×240×240 mm	11.6×9.4×9.4 inch / 295×240×240 mm
	Machine Size (W×D×H)	
	23.9×23.5×18.3 inch / 607×596×465 mm	
ELECTRICAL	Power Supply Input 100-240 V AC, 50/60 Hz 230 V @ 2 A Power Supply Output 24 V DC, 350 W	

PRINTER	
Print Technology	FFF
Motion System	Independent Dual Extruders
Filament Diameter	1.75 mm
XYZ Step Size	0.78125, 0.78125, 0.078125 micron
Print Head Travel Speed	30 - 150 mm/s
Build Plate	Flexible Steel Plate with Buildtak
Max Build Plate Temperature	110 ℃
Heated Bed Material	Silicone
Build Plate Leveling	Mesh-leveling with Flatness Detection
Supported Materials	PLA/ ABS/ HIPS/ PC/ TPU/ TPE/ NYLON/ PETG/ ASA/ PP/ PVA/ Glass Fiber Infused/ Carbon Fiber Infused/ Metal Fill/ Wood Fill
Nozzle Diameter	0.4 mm (Default), 0.2/ 0.6/ 0.8/ 1.0 mm (Available)
Hotend	V3P (V3 hotend with PTFE version)
Max Nozzle Temperature	300 ℃
Connectivity	Wi-Fi, LAN, USB port, Live camera
Noise Emission (Acoustic)	< 50 dB(A) when building
Operating Ambient Temperature	15 - 30 °C, 10 - 90% RH non-condensing
Storage Temperature	-25 to 55 °C, 10 - 90% RH non-condensing
Technical Certifications	CB, CE, FCC, RoHS
Filter	HEPA filter with activated charcoal

SOFTWARE	
Slicing Software	ideaMaker
Supported File Types	STL/ OBJ/ 3MF
Supported OS	Windows/ macOS/ Linux
Machine Code Type	GCODE

PRINTER CONTROLLER	
User Interface	7-inch Touch Screen
Network	Wi-Fi, Ethernet
Resume Print after Power Outage	Firmware recording, no need for battery installation.
Screen Resolution	1024*600
Motion Controller	Atmel ARM Cortex-M4 120MHz FPU
Logic Controller	NXP ARM Cortex-A9 Quad 1 GHz
Memory	1 GB
Onboard Flash	8 GB
OS	Embedded Linux
Ports	USB 2.0*2, Ethernet*1

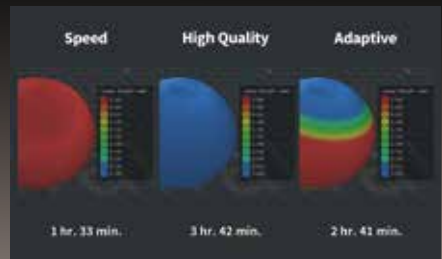# ideaMaker
Powerful Slicing Software

Model repairing
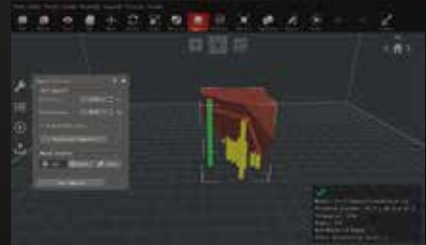
Customizable manual support

Remote management

Adaptive Layer Height, Modifiers, Sequential Printing

| Speed | · Rapid and efficient |
| | · Native-compiled, multi-threaded, 64-bit |

Speed
· Rapid and efficient
· Native-compiled, multi-threaded, 64-bit

Advanced Features
· Adaptive Layer Height, Modifiers, Sequential Printing
· Automated part separation for Multi-Part prints
· Repair and optimize unprintable files
· Cut models at any axis or angle

Support
· Custom Supports/Automatically generated supports
· Manual support and editing features

Optimized Interface
· Create and manage profiles to easily switch between settings
· Cross section viewing
· Auto-layout for multi-part printing
· User friendly UI
· Print in only 2 clicks

Compatibility
· Compatible with most FFF 3D Printers
· Input STL/OBJ/3MF, Outputs GCODE
· Available in English, German, French, Italian, Russian, Polish, Japanese, Korea, Chinese and more
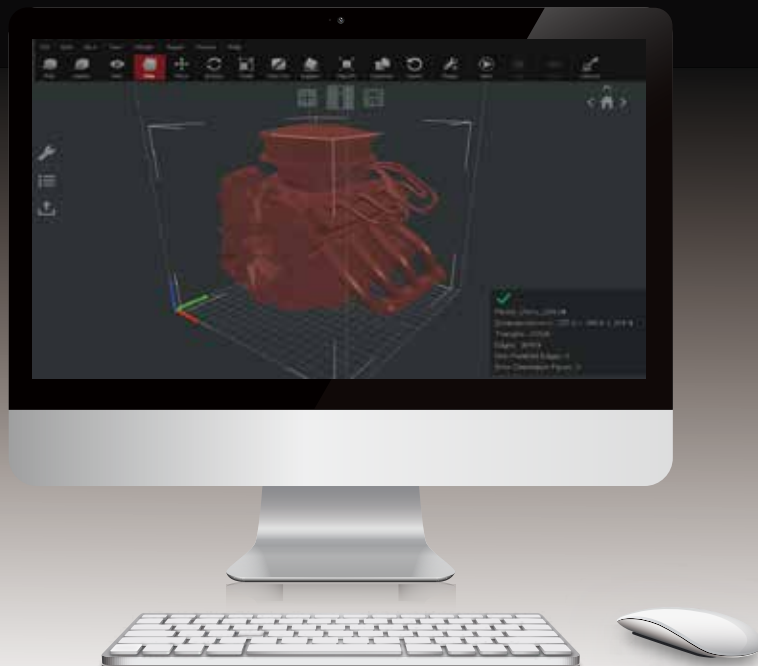
Learn from our experts

In-Depth Tutorials
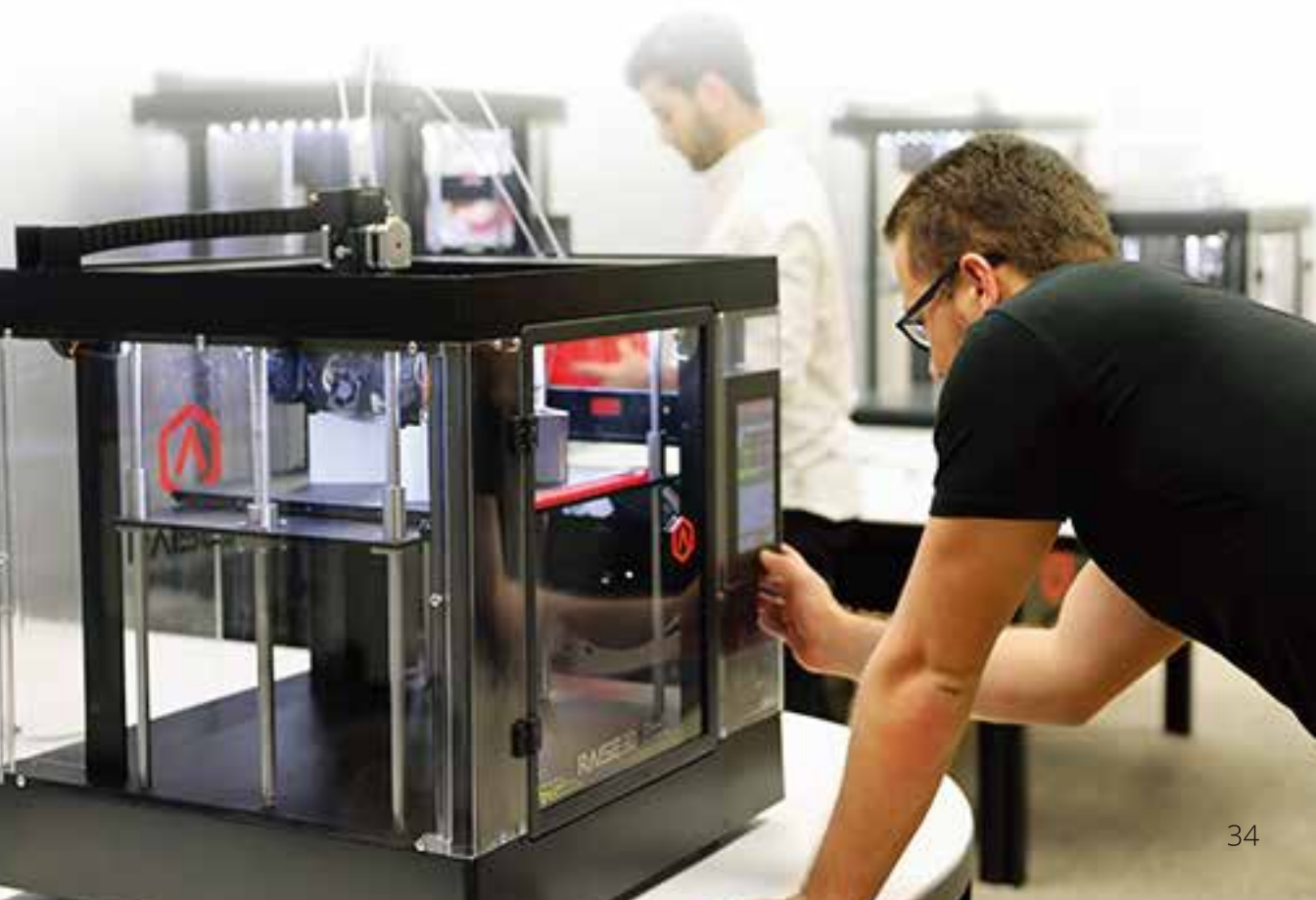Advanced Features
Tips and Techniques
and MORE

RAISE ACADEMY

Expert instruction, training and tips

Subscribe free Today ▶ *Raise3D*

youtube.com/raise3d

*Raise*Cloud

A smarter way to print.

The sky is the limit with **RaiseCloud**

RaiseCloud is the total management solution for enterprise level production.
Manage a network of machines and coordinate a team of users with the ease and full control of a centeralized platform.

Efficient Printing

Private and shared storage for team collaboration and automated work orders.
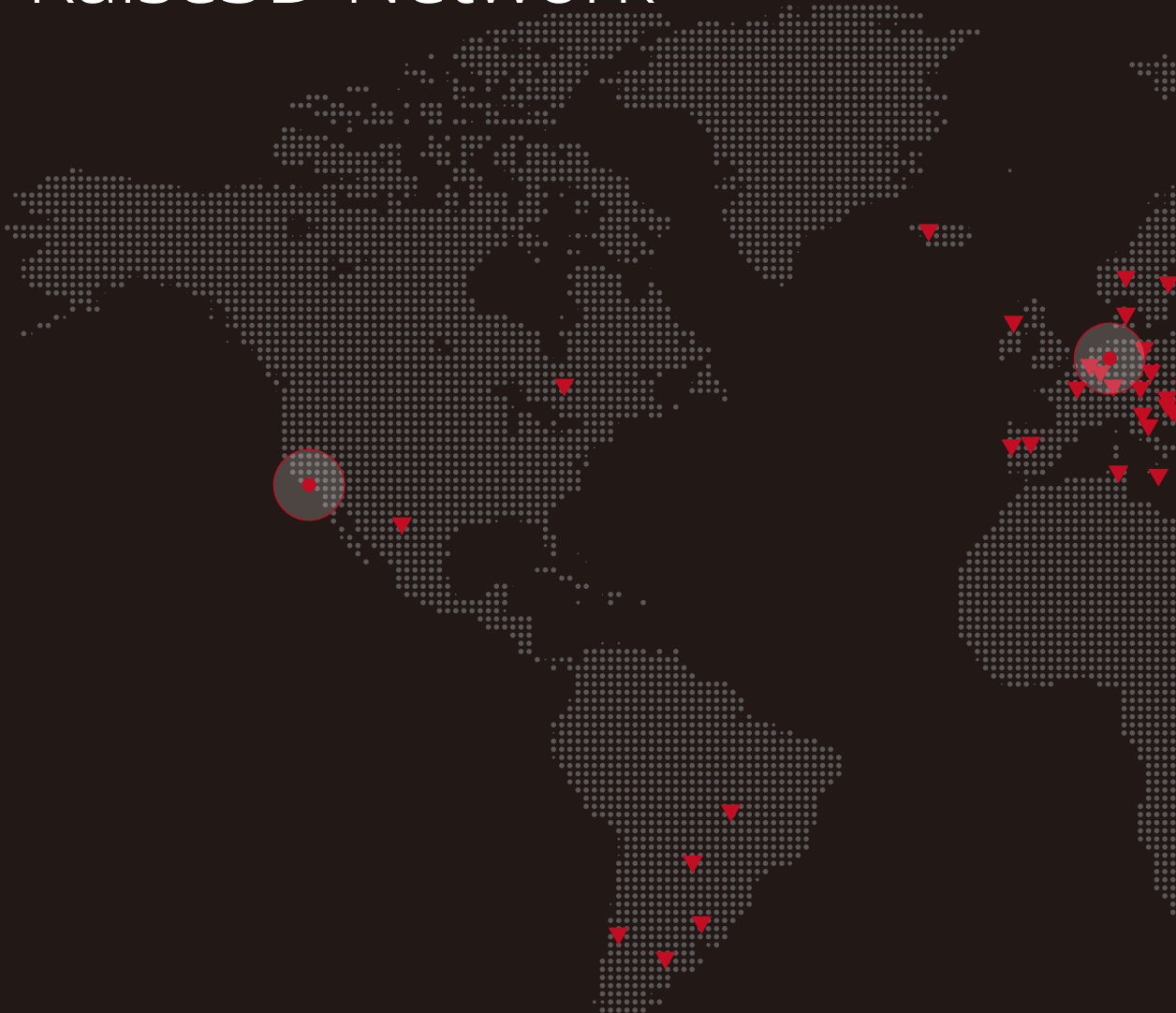
Operate Anywhere

Your complete command center all in one central hub. Total control at the click of a button.

Total Management

Assign tasks and monitor progress with at-a-glance reports, camera monitoring and more.
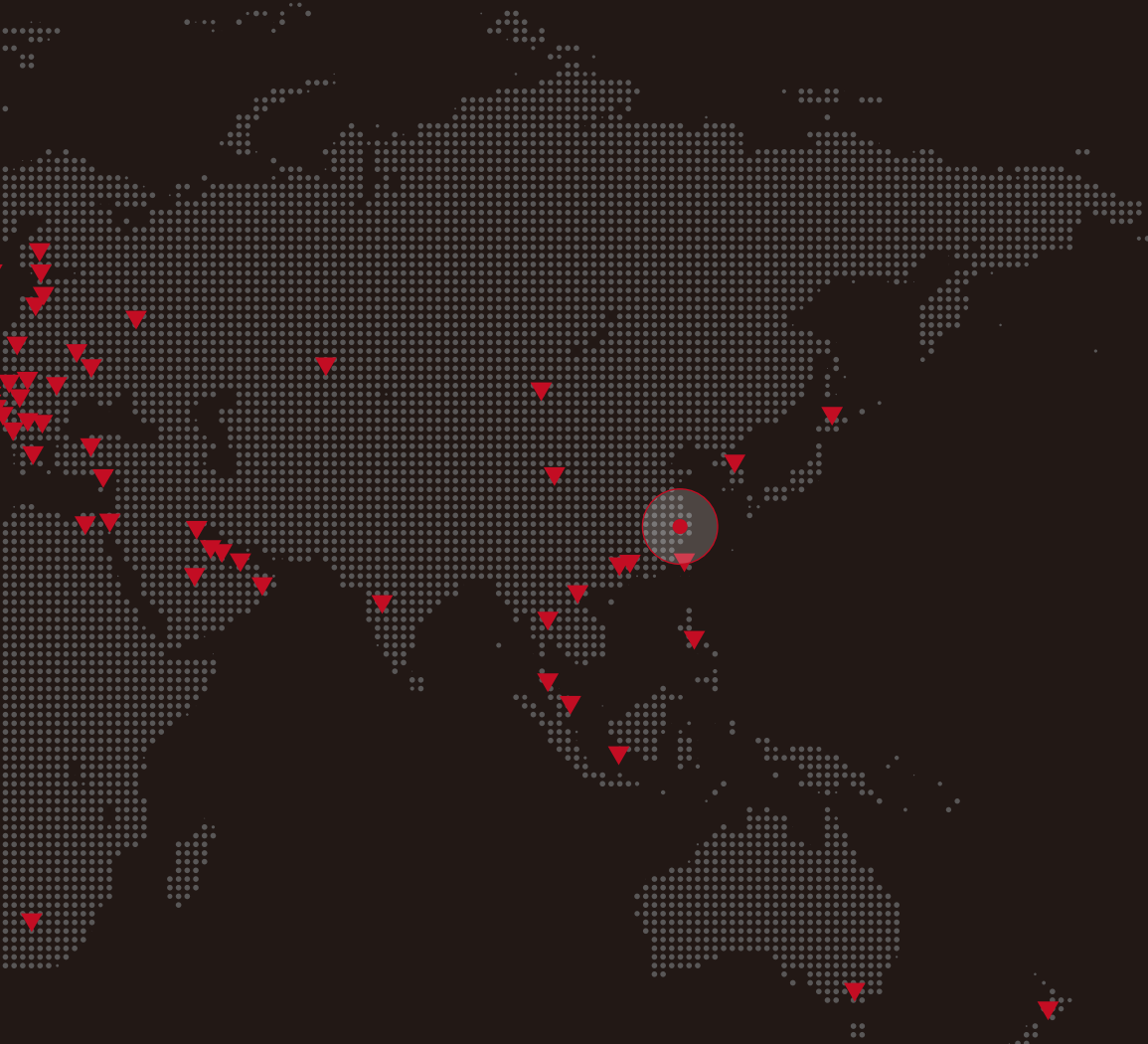
cloud.raise3d.com

Raise3D Network

AMERICAS

Argentina	**United States**
Brazil	
Canada	
Ecuador	
Mexico	
Paraguay	
Peru	
Uruguay	

EUROPE

Albania	Czech Republic	Iceland	Malta
Andorra	Denmark	Ireland	Montenegro
Austria	Estonia	Italy	**Netherlands**
Belarus	Finland	Kosovo	Norway
Belgium	France	Latvia	Poland
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Bulgaria	Gibraltar	Luxembourg	Romania
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Oman	
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