

E-Shell 300 Series

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print your
part!¹



EnvisionTEC's E-Shell 300 Series has been designed especially for applications in the Hearing Aid industries and is distinguished for rigidity and durability. The material is a liquid, photo-reactive acrylate for building functional parts. It is CE-certified and Class IIa biocompatible according to ISO 10993 (Medical Product Law) for Hearing Aid shells and otoplastics. Each material is tough, water- and perspiration-resistant, and available in a number of transparent and opaque tones for the production of ear molds and ear shells.

Material Properties ^{2, 4}		
ASTM Method	Description	Value
DIN 134202	Viscosity	339.8 Mpa's
DIN EN ISO 527-1	Tensile Stngth	51.6 MPa
DIN EN ISO 527-1	Elongation at Break	6.62%
DIN EN ISO 178	Bending Strain	8.43%
DIN EN ISO 178	Flexural Strength	1,920 MPa
DIN ISO 178	Flexural Modulus	88.4 MPa
DIN EN ISO 180	Izod Impact - Notched	4.99 kJ/m ²
DIN ISO 1183-1	Density	1.185 g/cm ³
DIN EN ISO 868	Hardness (Shore D)	85 Shore
D570-98	Glass Transmission Temperature	86°C - 160°C

Recommended 3D Printer Family³

Perfactory Family, Micro Family

¹ Learn more at [EnvisionTEC.com/printmypart](https://www.envisiorTEC.com/printmypart)

² All data provided is preliminary and must be verified by the individual user

³ May not be suitable for all machine models within a 3D printer family. Please refer to specific model online for compatibility.